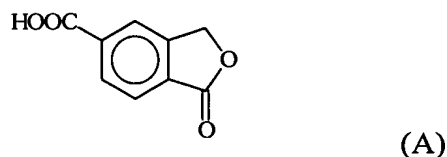


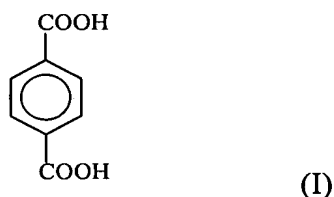
**Amendments to the Claims:**

1-21 (Canceled)

22. (Previously presented) A process for the preparation of 5-carboxyphthalide of formula A

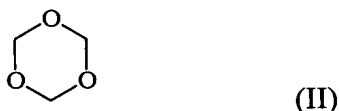


which comprises reacting formaldehyde and terephthalic acid of formula I



in fuming sulfuric acid containing at least 25-30% by weight of SO<sub>3</sub>, heating the mixture at 120-145°C and isolating the 5-carboxyphthalide thus obtained.

23. (Original) A process according to claim 22, in which formaldehyde is used in form of its precursor 1,3,5-trioxane of formula II



24. (Original) A process according to claim 22, in which formaldehyde is used in form of its precursor paraformaldehyde.

25. (Original) A process according to claim 23, in which the 1,3,5-trioxane of formula II is used in an amount corresponding to 2.5-3.2 mol of formaldehyde/mol of the starting terephthalic acid.

26. (Original) A process according to claim 25, in which said 1,3,5-trioxane is added at a temperature of 30-35°C.

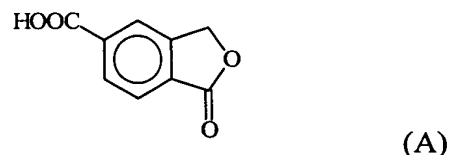
27. (Cancelled)

28. (Previously presented) A process according to claim 22, in which the fuming sulfuric acid is used in an amount of 3-6 litres/Kg of terephthalic acid.

29. (Original) A process according to claim 28, in which fuming sulfuric acid is used in an amount of about 3 litres/Kg of terephthalic acid.
30. (Original) A process according to claim 22, in which 5-carboxyphthalide is isolated by neutralization of the reaction mixture with a base.
31. (Original) A process according to claim 22, in which 5-carboxyphthalide is isolated by diluting the reaction mixture with glacial acetic acid, then adding water and neutralizing with a base.
32. (Original) A process according to claim 30 or 31, in which said base is an alkaline metal base.
33. (Original) A process according to claim 32, in which said alkaline metal base is sodium hydroxide, carbonate or bicarbonate.
34. (Original) A process according to claim 22, in which, at the end of the reaction, the 5-carboxyphthalide is isolated by the formation of a solution containing a salt thereof which is neutralized with an acid.
35. (Original) A process according to claim 34, in which said salt is the sodium salt.
36. (Original) A process according to claim 34, in which the salt is formed by adding the base to a pH of about 8.
37. (Original) A process according to claim 34, in which said acid is hydrochloric acid.
38. (Original) A process according to claim 22, in which 5-carboxyphthalide is isolated by treatment of the reaction mixture with water.
39. (Original) A process according to claim 38, in which the addition of water is made at 0-5°C and the exothermia is controlled by keeping the temperature at about 20-25°C.
40. (Original) A process according to claim 22, in which the mixture is heated at 130-135°C.
41. (Original) A process according to claim 22, in which formaldehyde is added to fuming sulfuric acid after the addition of terephthalic acid.

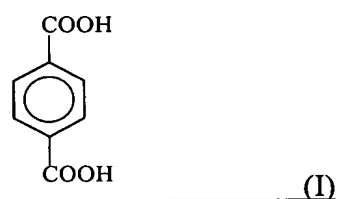
42. (Currently amended) A process for the synthesis of citalopram, comprising the a process for the synthesis of 5-carboxyphthalide according to claim 22

of formula A



which comprises:

reacting formaldehyde and terephthalic acid of formula I



in fuming sulfuric acid containing at least 25-30% by weight of SO<sub>3</sub>;

heating the mixture at 120-145°C; and

isolating the 5-carboxyphthalide thus obtained.

43. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 23 42, in which formaldehyde is used in form of its precursor 1,3,5-trioxane of formula II



44. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 24 42, in which formaldehyde is used in form of its precursor paraformaldehyde.

45. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 25 43, in which the 1,3,5-trioxane of formula II is used in an amount corresponding to 2.5-3.2 mol of formaldehyde/mol of the starting terephthalic acid.

46. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 26 45, in which said 1,3,5-trioxane is added at a temperature of 30-35°C.
47. (Canceled)
48. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 28 42, in which the fuming sulfuric acid is used in an amount of 3-6 litres/Kg of terephthalic acid.
49. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 29 48, in which fuming sulfuric acid is used in an amount of about 3 litres/Kg of terephthalic acid.
50. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 30 42, in which 5-carboxyphthalide is isolated by neutralization of the reaction mixture with a base.
51. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 31 42, in which 5-carboxyphthalide is isolated by diluting the reaction mixture with glacial acetic acid, then adding water and neutralizing with a base.
52. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 32 50 or 51, in which said base is an alkaline metal base.
53. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 33 52, in which said alkaline metal base is sodium hydroxide, carbonate or bicarbonate.
54. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 34 42, in which, at the end of the reaction, the 5-carboxyphthalide is isolated by the formation of a solution containing a salt thereof which is neutralized with an acid.
55. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim 35 54, in which said salt is the sodium salt.

56. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim ~~36~~ 54, in which the salt is formed by adding the base to a pH of about 8.

57. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim ~~37~~ 54, in which said acid is hydrochloric acid.

58. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim ~~38~~ 42, in which 5-carboxyphthalide is isolated by treatment of the reaction mixture with water.

59. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim ~~39~~ 58, in which the addition of water is made at 0-5°C and the exothermia is controlled by keeping the temperature at about 20-25°C.

60. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim ~~40~~ 42, in which the mixture is heated at 130-135°C.

61. (Currently amended) A process for the synthesis of citalopram, comprising the process for the synthesis of 5-carboxyphthalide according to claim ~~41~~ 42, in which formaldehyde is added to fuming sulfuric acid after the addition of terephthalic acid.